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| REVISIONS | | | |
|-----------|-------------------------------|----------|-------------|
| REV. | DESCRIPTION | DATE | APPROVED |
| | LAST PROTOTYPE REVISION: PR1 | | N/C |
| N/C | INITIAL RELEASE | 06/04/09 | P. BRAVO |
| A | INCORPORATED ECN 02935, 04227 | 11/11/13 | P. BRAVO |
| B | INCORPORATED ECN 06608 | 02/19/21 | J. GARDINER |

A

$\phi .875$

$\phi .250^{+.002}_{-.000}$ THRU

$\checkmark \phi .376 \times 90^\circ$



B

$\phi .580^{+.000}_{-.002}$

.66

.13

R.50

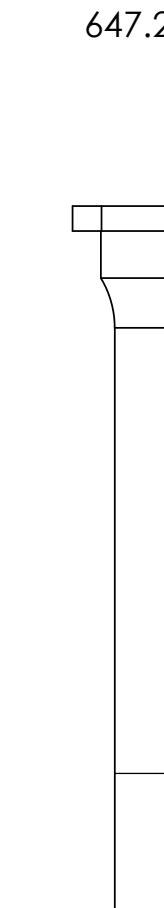
.38

3.71

M11 X 1.0

.75

$\phi .435^{+.000}_{-.002}$



NOTES:

- 1 MATERIAL: STAINLESS STEEL 17-4 PH, CONDITION: H1150
- 2 FINISH: PASSIVATE PER MIL-S-5002 TYPE 6
- 3. DEBURR AND BREAK ALL SHARP EDGES
- 4. IDENTIFY IAW MPP-120

647.2510

| QTY | PARTS LIST | | |
|---------------|-----------------------------|-------------|--------------|
| NEXT ASSY (S) | ORIGINAL DATE (MO-DA-YR) | CHECKER | |
| 647.1300 | 06-04-09 | J. GARDINER | P. BRAVO |
| | DRAWING APPROVAL | | |
| | P. BRAVO | | 06-04-09 |
| | CONTRACT No. | | |
| | UNLESS OTHERWISE SPECIFIED | | |
| | DIMENSIONS ARE IN INCHES | | |
| | TOLERANCES ARE: | | |
| | 2 PLACE DECIMALS $\pm .01$ | | |
| | 3 PLACE DECIMALS $\pm .005$ | | |
| | ANGLES $\pm .5^\circ$ | | |
| | SIZE | CAGE CODE | DWG. NO. |
| B | 07MZ6 | 647.2500 | REV. B |
| | SCALE | NONE | SHEET 1 OF 3 |

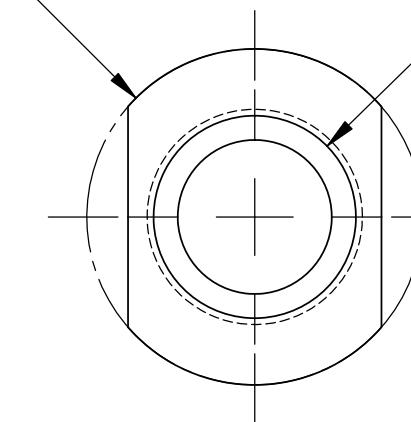
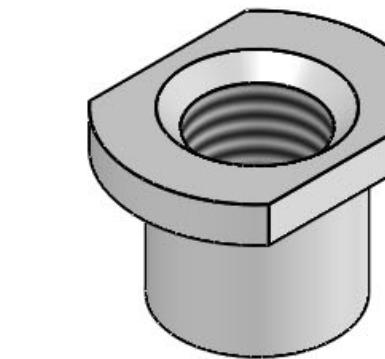
DART
AEROSPACE

3030 ENTERPRISE CT.,
SUITE A,
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

SKID SLEEVE

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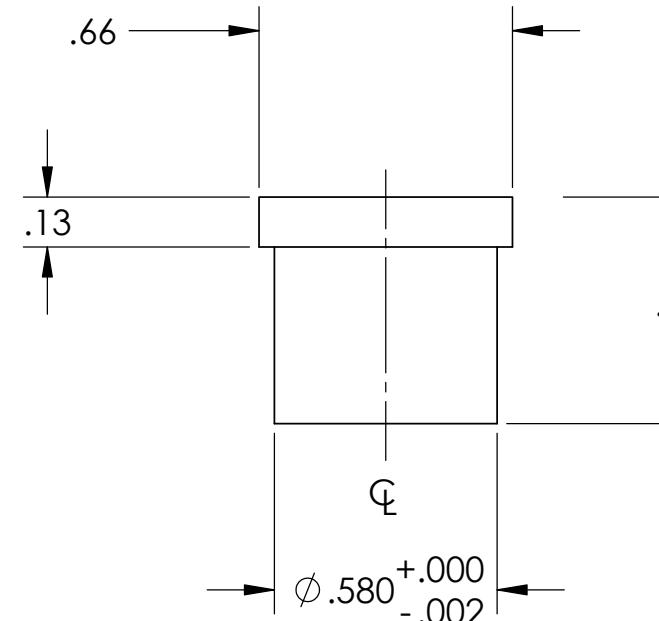
A

 $\phi .875$  $\phi .401$ DRILL & TAP M11 X 1.0 THRU $\checkmark \phi .53 \times 90^\circ$ 

647.2511

B

C



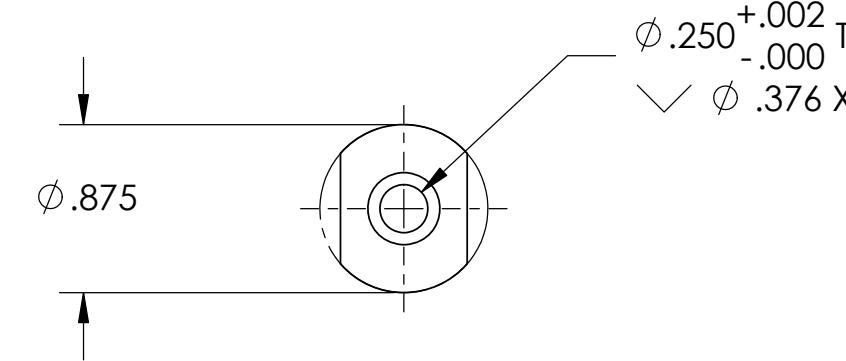
D

| | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| ORIGINAL DATE (MO-DA-YR) | 06-04-09 |
| DRAWN BY | CHECKER |
| J. GARDINER | P. BRAVO |
| DRAWING APPROVAL | |
| P. BRAVO | |
| 06-04-09 | |
| CONTRACT No. | |
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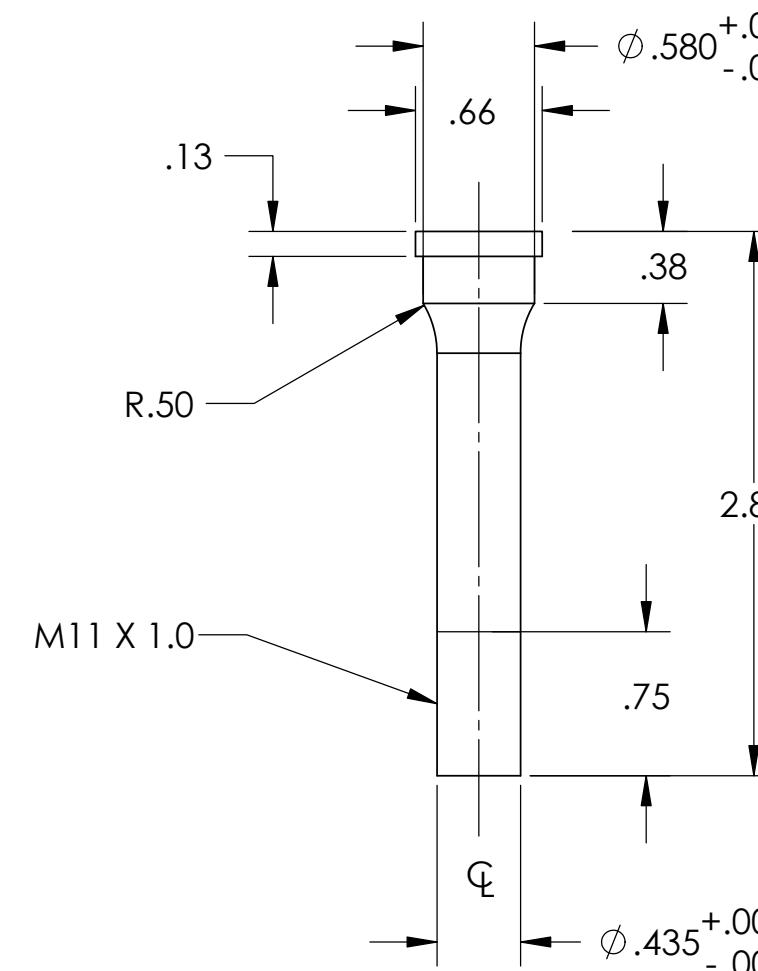
| | | | |
|--------------------------|------------------------------------------------------------------------|----------|--------|
| DART AEROSPACE | 3030 ENTERPRISE CT., SUITE A, VISTA, CA. 92081 (760)-724-5300 | | |
| SKID SLEEVE | | | |
| SIZE | CAGE CODE | DWG. NO. | REV. |
| B | 07MZ6 | 647.2500 | B |
| SCALE | NONE | SHEET | 2 OF 3 |

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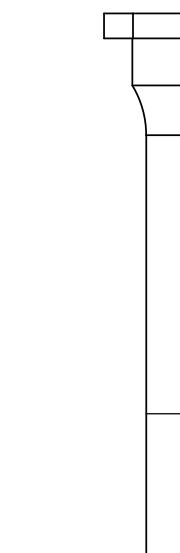
A



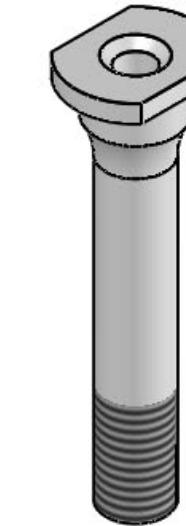
B



C



D



647.2512

| | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------|
| ORIGINAL DATE (MO-DA-YR) | 06-04-09 | 3030 ENTERPRISE CT., SUITE A, VISTA, CA. 92081 |
| DRAWN BY | CHECKER | APICAL INDUSTRIES, INC. dba DART AEROSPACE |
| J. GARDINER | P. BRAVO | (760)-724-5300 |
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| REV. | | B |
| SCALE | NONE | 3 OF 3 |